

# I/O Layout

Bit position	TB (Terminal no.)	Input signal name
0	1	LS1: Right end of conveyor
1	2	LS2: Left end of conveyor
2	3	LS3
3	4	LS4
4	5	LS5
5	6	PB1
6	7	PB2
7	8	PB3
8	9	PB4
9	10	PB5
10	11	SS1: Turn on at "ON" side
11	12	SS0: Turn on at "Automatic" side
12	13	DSW: 1
13	14	DSW: 2
14	15	DSW: 4
15	16	DSW: 8

Bit position	TB (Terminal no.)	Output signal name
0	20	RY1: Leftward movement of conveyor
1	21	RY2: Rightward movement of conveyor
2	22	PL1
3	23	PL2
4	24	PL3
5	25	PL4
6	26	DPL1: 1
7	27	DPL1: 2
8	28	DPL1: 4
9	29	DPL1: 8
10	30	DPL2: 10
11	31	DPL2: 20
12	32	DPL2: 40
13	33	DPL2: 80

# I/O Layout

Bit position Octal	TB (Terminal no.)	Input signal name
0	1	LS1: Right end of conveyor
1	2	LS2: Left end of conveyor
2	3	LS3
3	4	LS4
4	5	LS5
5	6	PB1
6	7	PB2
7	8	PB3
10	9	PB4
11	10	PB5
12	11	SS1: Turn on at "ON" side
13	12	SS0: Turn on at "Automatic" side
14	13	DSW: 1
15	14	DSW: 2
16	15	DSW: 4
17	16	DSW: 8

Bit position Octal	TB (Terminal no.)	Output signal name
0	20	RY1: Leftward movement of conveyor
1	21	RY2: Rightward movement of conveyor
2	22	PL1
3	23	PL2
4	24	PL3
5	25	PL4
6	26	DPL1: 1
7	27	DPL1: 2
10	28	DPL1: 4
11	29	DPL1: 8
12	30	DPL2: 10
13	31	DPL2: 20
14	32	DPL2: 40
15	33	DPL2: 80